

PRODUCT INFORMATION



## TORZEN G3500HSL BK20

### DESCRIPTION

PA66 35% glass fibre reinforced injection moulding grade. Heat stabilized. Black colour.

Suitable for parts requiring high stiffness, good mechanical resistance and good heat ageing properties retention.

#### ISO 1043: PA66-GF35

REGIONAL AVAILABILITY: North America, Europe, Asia Pacific, South and Central America, Near East/Africa

#### MATERIAL HANDLING AND PROCESSING

The material is delivered in moisture-proof packaging ready for processing. Maximum recommended water content for best processing is 0.15%. Typical conditions with a desiccant drier: temperature 80 ° C, dew point -20 ° C or below, time 2-4 h or more. Special care must be taken to avoid moisture absorption and contamination with other polymers when adding regrind material. Colour variation and mechanical properties reduction may occur and should always be carefully monitored.

Injection Molding Processing Parameters Melt Temperature 280 - 300°C

Mold Temperature 80 - 100°C

Injection Speed medium-high

PRODUCT SAFETY AND APPROVALS

For safety instruction please refer to Material Safety Data Sheet Underwriters Laboratories Inc. certified material www.ul.com ROHS compliant 2011/65/EU and following amendments

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RADICI NOVACIPS SPA - Headquarters of RadiciGroup High Performance Polymers



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### torzen®

# **TORZEN G3500HSL BK20**

PROPERTY		STANDARD	UNIT	VALUE DAM <sup>*</sup> Cond <sup>**</sup>	
PHYSICAL PROPERTIES					
Density Moulding shrinkage - Parallel / Normal Water Absorption, 24h immersion at 23°C Water Absorption, 24h immersion at 23°C Moisture Absorption 23°C - 50%RH	2mm 1mm 2mm	ISO 1183 ISO 294-4 ISO 62 ISO 62 ISO 62	kg/m³ % % %	1410 0.3 / 1.1 1.1 2 1.7	
MECHANICAL PROPERTIES					
Tensile Modulus Stress at Break Strain at Break Flexural Modulus Flexural Strength Charpy Impact Strength Charpy Notched Impact Strength Charpy Notched Impact Strength Izod Notched Impact Strength	1mm/min 5mm/min 2mm/min 2mm/min +23°C -30°C +23°C -30°C +23°C +23°C	ISO 527-2/1A ISO 527-2/1A ISO 527-2/1A ISO 178 ISO 178 ISO 179/1eU ISO 179/1eU ISO 179/1eA ISO 179/1eA ISO 180/1A	MPa MPa % MPa kJ/m² kJ/m² kJ/m² kJ/m² kJ/m²	12200 210 3.1 11000 320 90 75 15 15 11 14	8000 140 5 7000 230 100 20
THERMAL PROPERTIES					
Melting Temperature Heat Deflection Temperature Heat Deflection Temperature	10°C/min 1.80 MPa 0.45 MPa	ISO 11357-1/-3 ISO 75/2Af ISO 75/2Bf	°C °C °C	260 250 255	
FLAMMABILITY PROPERTIES					
Flammability *: DAM = Dry As Moulded state according to ISO 16396-2 , **: Cond = Conditione	0.8mm ed state similar to ISO 1110	UL 94	class	HB	

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